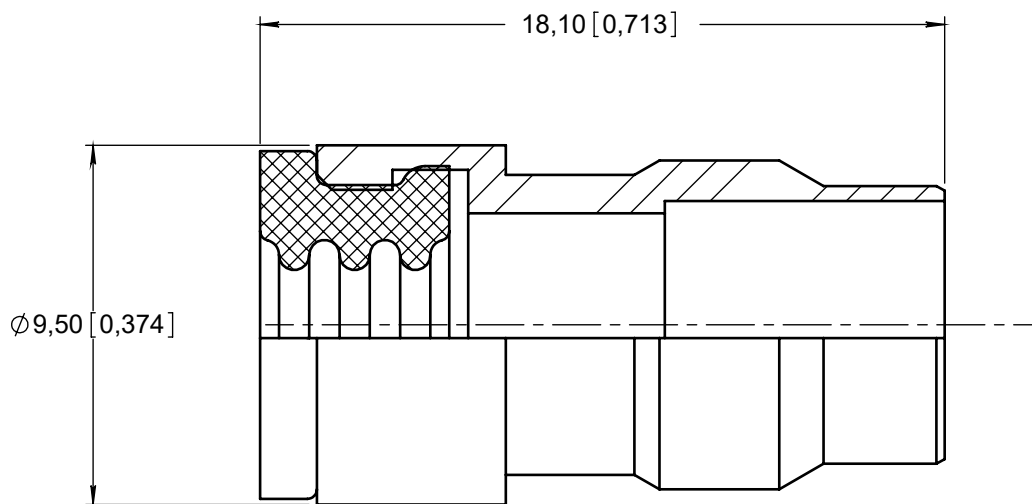
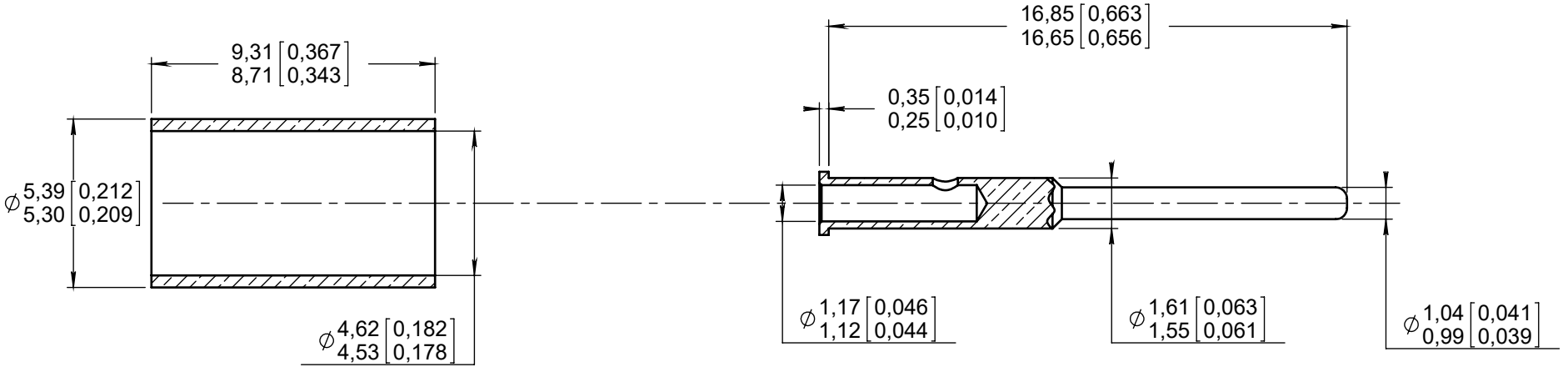
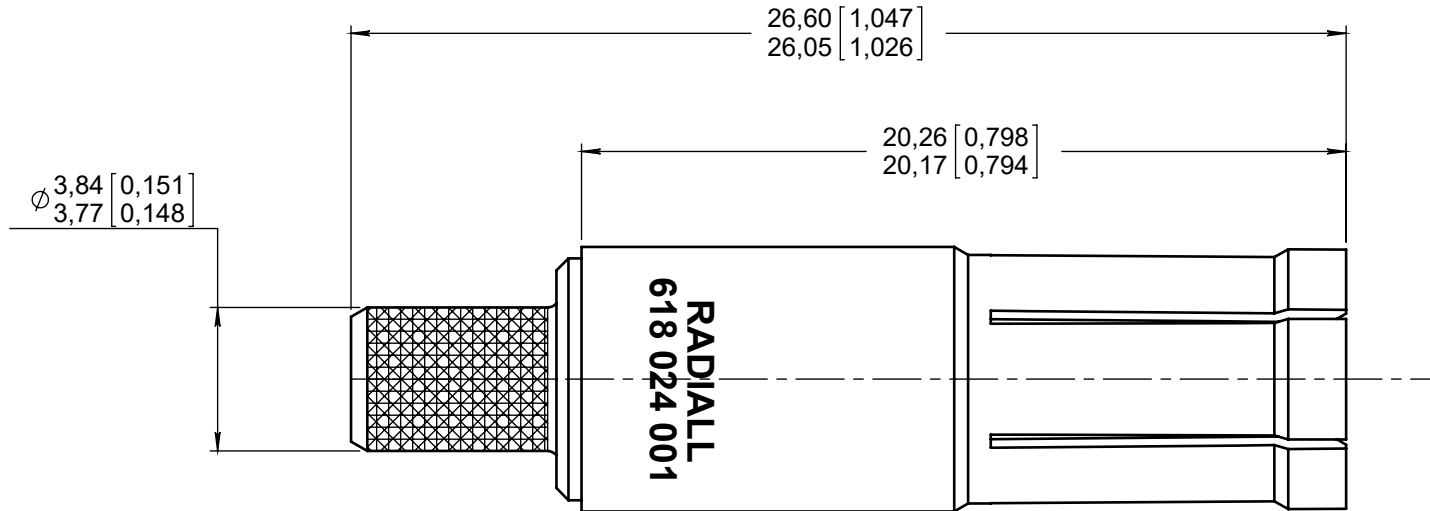


Series
MPX

SIZE 5 SOCKET COAXIAL CONTACT
FOR ASNE 0691 WM CABLE

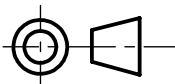
Issue:
NOV. 25, 2013

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1/2



- * **MATERIAL :**
 - CONTACT : BODY : BERYLIUM COPPER PER ASTM-B-196
 - CENTER CONTACT AND FERRULE : ANNEALED BRASS
 - SEALING BOOT : FLUROSILICONE ELASTOMER PER MIL-R-25988 OR PER ZZ-R-765
- * **FINISH :**
 - ALL METALLIC PARTS : PLATING .00005 INCH OF GOLD PER MIL-G-45204 TYPE I OR II GRADE C OR D CLASS 1 OVER NICKEL PER QQ-N-290.

DIMENSIONS : mm (inch are given for information only)



This information is given as an indication. In the continual goal to improve our products, we reserve the right to make any modifications judged necessary.

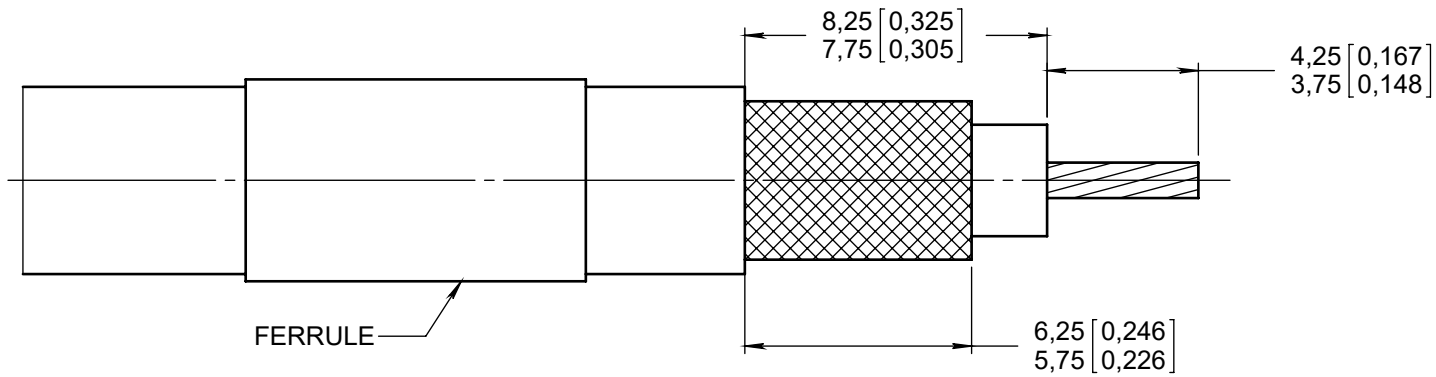
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| | | | | |
|----------------------------|-------------|---|--------|----------|
| CREATION | | | | |
| PEN: M98 0001 369A | | | | |
| NOM: MACARI | NOV. 25, 13 | MODIFICATION : 20,28/20,17 => 20,26/20,17 | ZUNIGA | DUPUIS |
| DATE: OCT. 21, 1998 | OCT. 27, 10 | MODIFICATION : 20,27/20,17 => 20,28/20,17 ; 16,50/10,40 => 16,85/16,65 AND 9,30/8,70 => 9,31/8,71 | MARY | LEGENBRE |
| APPR.: | Issue | Revisions | Name | Approved |

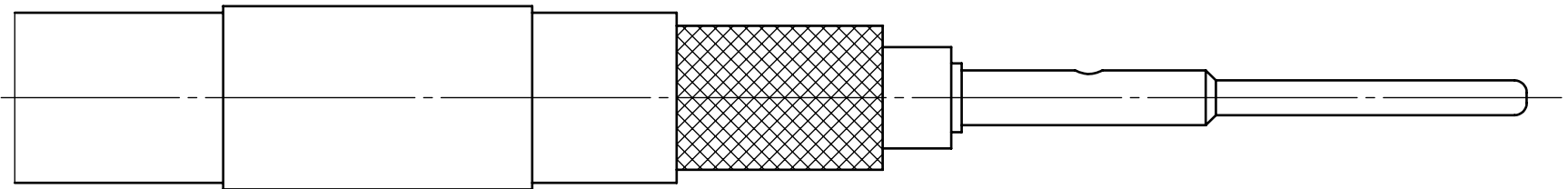
WIRING INSTRUCTION

STEP 1/
SLIDE SEALING BOOT OVER CABLE

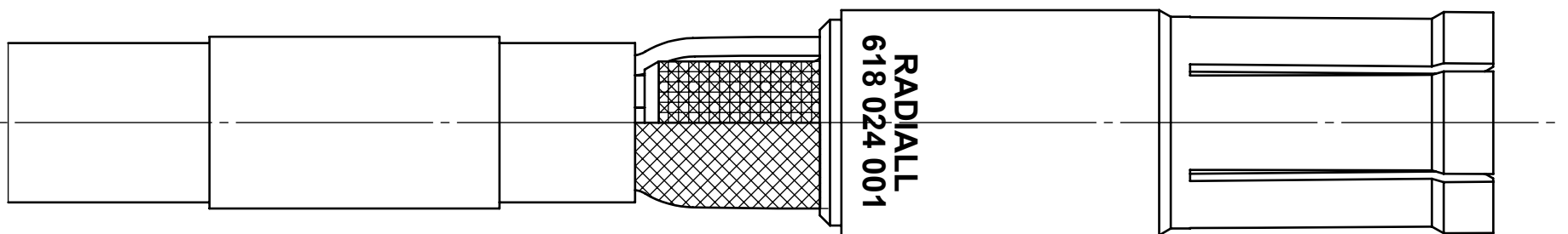
STEP 2/
SLIDE FERRULE OVER OUTER JACKET, NEXT TRIM OUTER JACKET, BRAID AND DIELECTRIC TO DIMENSIONS SHOWN



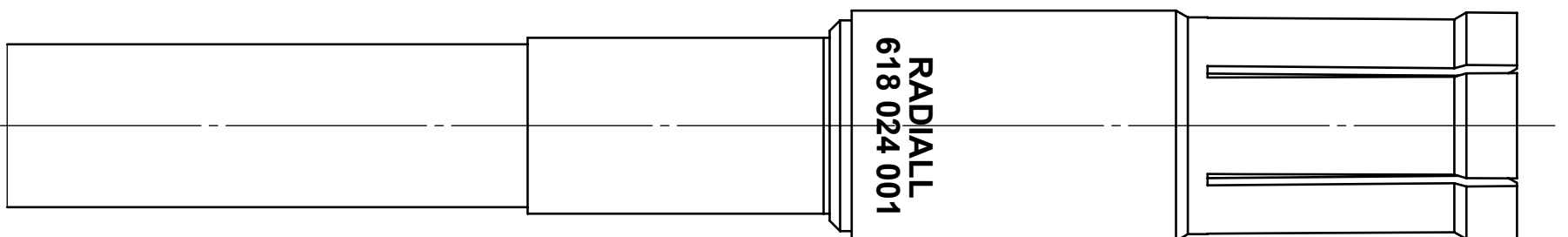
STEP 3/
SLIDE CENTER CONTACT OVER INNER CONDUCTOR AND CRIMP USING :
CRIMPING TOOL : M22520/2.01 (RADIALL 282281)
SELECTOR ON 8
POSITIONER : DANIELS K345 (RADIALL 282550)



STEP 4/
FLARE BRAID AND SLIDE OUTER CONTACT UNDERNEATH



STEP 5/
SLIDE FERRULE OVER BRAID AND CRIMP FERRULE OVER OUTER CONTACT USING :
CRIMPING TOOL : M22520/5.01 (RADIALL 282293)
DIE : M22520/5.05 (RADIALL 282246) HEX B



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