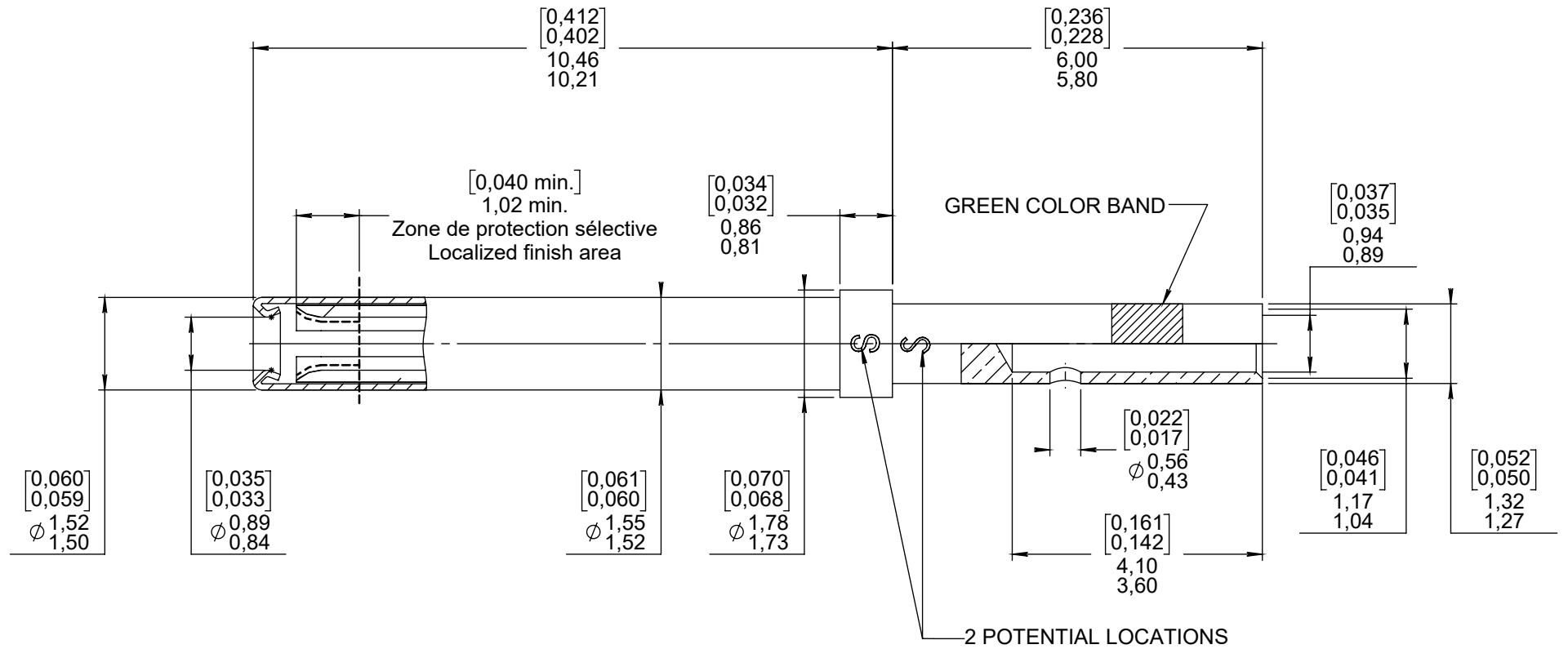


<b>Series</b> EPX	<b>SELECTIVE PLATED SIZE 22 REAR REMOVABLE REAR RELEASE CRIMP SOCKET CONTACT FOR AWG 22, 24 AND 26 CABLES</b>	<b>Issue:</b> Feb. 14, 2019	<b>Page</b> 1/1
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**MATERIAL :**  
**CONTACT BODY : COPPER ALLOY**  
**PROTECTION SLEEVE : STAINLESS STEEL PER SAE AMS-5514**

**FINISH :**  
**LOCALIZED FINISH AREA :**  
 -GOLD PLATED IN ACCORDANCE WITH MIL-DTL-45204, TYPE I OR II, GRADE C OR D, 50 MICROINCH MINIMUM THICK.  
**ALL OTHER SURFACES OF THE CONTACT BODY :**  
 -GOLD PLATED IN ACCORDANCE WITH MIL-DTL-45204, TYPE I OR II, GRADE C OR D, 10 MICROINCH MINIMUM THICK.  
 OVER NICKEL ON THE ENTIRE CONTACT BODY SURFACE.

**WIRING INSTRUCTIONS :**  
**WIRES ACCOMODATED : AWG 22 - 24 and 26**  
**INSULATION DIAMETER : 1,40 max (0,055)**  
**STRIP LENGTH : 3,50 (0,138)**

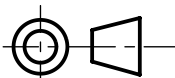
**CRIMP CONTACT TENSILE REQUIREMENTS USING MIL SPEC TOOLING AND WIRE SPEC**  
 M22520/2-01 20 GA. 5,5 daN (11 LBS)  
**CRIMPED CONTACTS WILL SHOW NO CRACK WHEN INSPECTED PER MIL-C-22520 AT 10X**

**RADIALL TOOLING RECOMMENDATION:**  
**CRIMPING TOOL : M22520/2-01 (RADIALL P/N : 282281)**  
**SELECTOR POSITION : 4 FOR AWG 22**  
**3 FOR AWG 24**  
**3 FOR AWG 26**

**POSITIONER : M22520/2-23 (RADIALL P/N : 282970)**

**INS/EXT TOOL : M81969/1-01 (RADIALL P/N : 282885) or M81969/14-01 (RADIALL P/N 282522).**

**DIMENSIONS : mm (inch are given for information only)**



Estimated weight : 0.15 g

This information is given as an indication. In the continual goal to improve our products, we reserve the right to make any modifications judged necessary.

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<b>CREATION</b>				
	<b>PEN:</b>			
	<b>NOM: OLIVEIRA N.</b>			
	<b>DATE: Mar. 02, 2011</b>			
	<b>APPR.: LE GLOAHEC</b>			
	<b>Feb. 14, 19</b>	TDS Updated. Change position of Green Color Band.	<b>LOPEZ C.</b>	<b>BRANJONNEAU V.</b>
	<b>Issue</b>	<b>Revisions</b>	<b>Name</b>	<b>Approved</b>