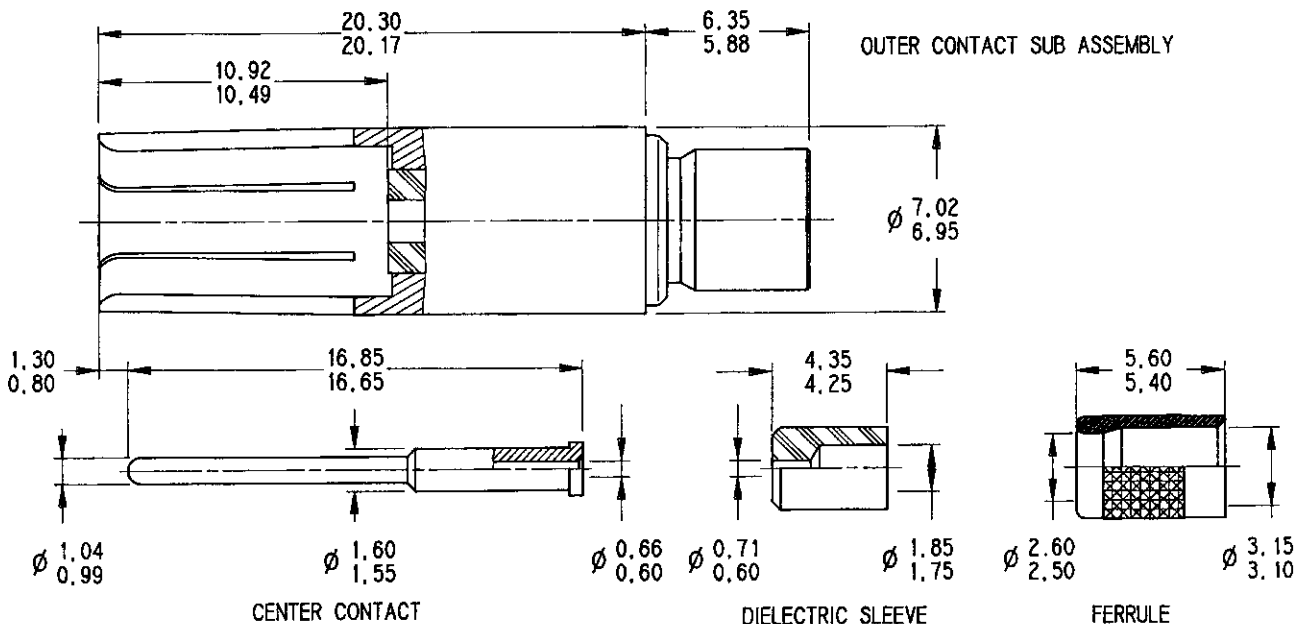




TITLE : SIZE 5 COAXIAL SOCKET CONTACT  
FOR MICRODOT 250 39 37 AND RG 316 DS CABLE

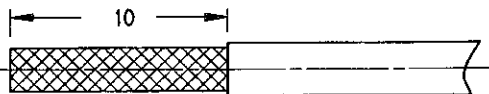


**MATERIAL AND FINISH:**  
OUTER CONTACT: BERYLLIUM COPPER \_ GOLD OVER NICKEL UNDERPLATE  
CENTER CONTACT: BRASS \_ GOLD OVER NICKEL UNDERPLATE  
FERRULE: ANNEALED BRASS \_ GOLD OVER NICKEL UNDERPLATE  
DIELECTIC: PTFE

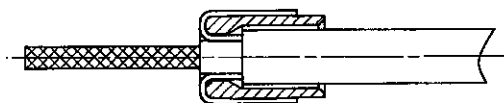
**WIRING INSTRUCTIONS:**

**STEP 1**

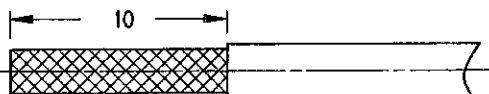
FOR MICRODOT CABLE:  
STRIP THE 1st BRAID AT DIMENSION SHOWN



SLIDE THE FERRULE OVER THE BRAID UNTILL IT BUTTS AGAINST CABLE JACKET  
FOLD BACK BRAID OVER FERRULE. STRIP AND FOLD BACK 2nd BRAID OVER THE FIRST



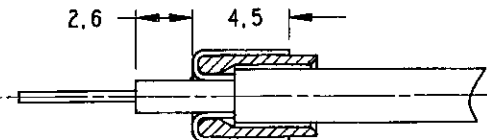
FOR RG 316 DS CABLE:  
STRIP THE BRAID AT DIMENSION SHOWN



SLIDE THE FERRULE OVER THE BRAID UNTILL IT BUTTS AGAINST CABLE JACKET  
FOLD BACK BRAID OVER FERRULE

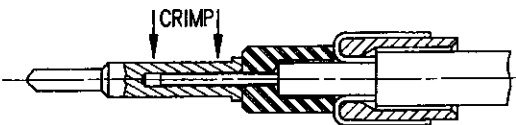
**STEP 2 (FOR MICRODOT AND RG 316 DS CABLE)**

CUT BRAIDS AT DIMENSION SHOWN  
STRIP CENTER CONDUCTOR AT DIMENSION SHOWN



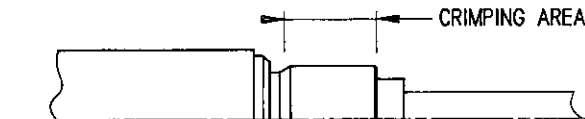
**STEP 3**

SLIDE DIELECTRIC SLEEVE AND CENTER CONTACT OVER CENTER CONDUCTOR  
CRIMP CENTER CONTACT USING:  
CRIMPING TOOL : M22520/2-01 (RADIALL 282281)  
SELECTOR : 6 FOR MICRODOT CABLE  
              : 7 FOR RG316 DS  
POSITIONER : RADIALL 282974



**STEP 4**

INTRODUCE CENTER CONTACT SUB ASSEMBLY INTO OUTER CONTACT AND CRIMP USING:  
CRIMPING TOOL : M22520/5-01 (RADIALL 282293)  
DIE : M22520/5-05 (RADIALL 282246) HEX B 4.5/FLATS



IND	MODIFICATIONS	DATE	DRAWN	DATE	CHECKED
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DATE: JULY 02 92 DRAWN: L FALETTI

DATE: \_\_\_\_\_ CHECKED: \_\_\_\_\_

This information is given as an indication. In the continual goal to better our products, we reserve the right to bring any modifications judged necessary.



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