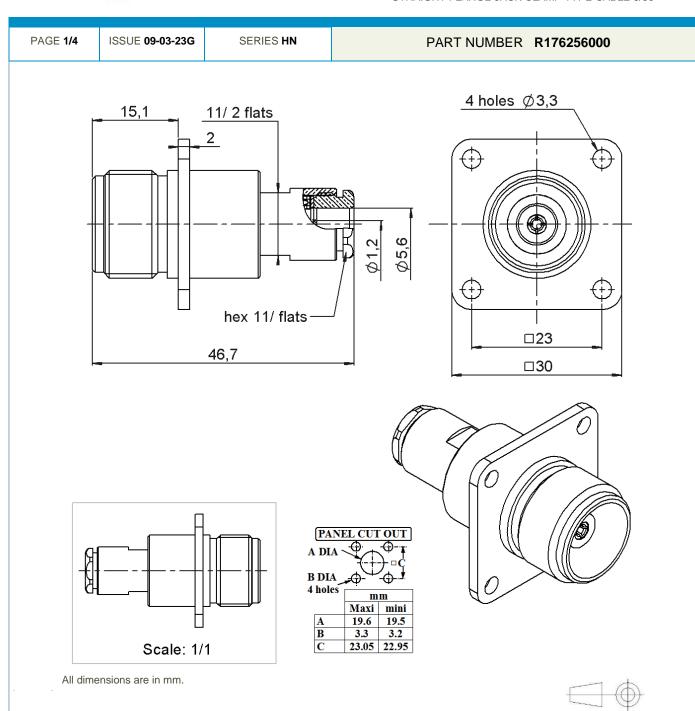




STRAIGHT FLANGE JACK CLAMP TYPE CABLE 5/50



COMPONENTS	MATERIALS	PLATING (μm)
Body	BRASS	NICKEL 2
Center contact	BERYLLIUM COPPER	Silver
	BERTLLIUWI COPPER	Silvei
Outer contact	-	-
Insulator	PTFE	
Gasket	SILICONE RUBBER	
Others parts	BRASS	NICKEL 2
-	-	-
_	_	_



Technical Data Sheet

STRAIGHT FLANGE JACK CLAMP TYPE CABLE 5/50

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PACKAGING

1	Contact us	Contact us
Standard	Unit	Other

ELECTRICAL CHARACTERISTICS

Impedance 50 Frequency 0-3 GHz **VSWR** NA 0,000 x F(GHz) Maxi √F(GHz) dB Maxi Insertion loss NA RF leakage NA - F(GHz)) dB Maxi - (Voltage rating Veff Maxi 1500 Dielectric withstanding voltage 5000 Veff mini Insulation resistance 5000 $M\Omega$ mini

MECHANICAL CHARACTERISTICS

Center contact retention Axial force - Mating End

NA N mini Axial force - Opposite end NA N mini N.cm mini NA Torque

Recommended torque

NA Mating N.cm Panel nut NA N.cm Clamp nut 450 N.cm A/F clamp nut 11,000 mm

Mating life 500 Cycles mini 62,460 g

Weight

ENVIRONMENTAL

Operating temperature -55/+155 °C Hermetic seal NA Atm.cm3/s Panel leakage NA

SPECIFICATION

QAE 06-02..

CABLE ASSEMBLY

Stripping	а	b	С	d	е	f
mm	5,000	15,0 00	20,000	0,000	0,000	0,000

Assembly instruction:

Recommended cable(s)

KX 15 RG 58

Characteristics indicated on this data sheet are those that can be achieved with the highest performance cable. Intrinsic limitations of the cable may diminish the performance of the

Cable retention

- pull off 180 N mini NA - torque N.cm

TOOLING

Part Number	Description	Hexagon

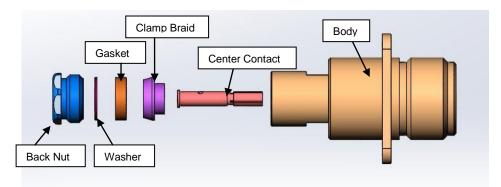
OTHER CHARACTERISTICS



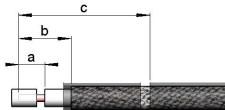
STRAIGHT FLANGE JACK CLAMP TYPE CABLE 5/50



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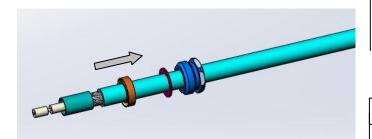
1 _ Strip the cable as shown in sketch.



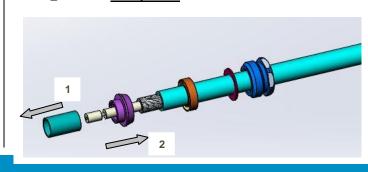
- __l _ Fan the braid with the needle to unbraid the cable
 - _ Fold the braid on the clamp braid.



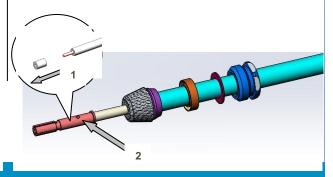
__ Use gloves for assembly.
__ Slide the heat-shrink sleeve onto the cable (Option).
__ Slide the <u>Back nut</u>, the <u>Washer</u> and the <u>Gasket</u> onto the cable.



- 3 1_ Remove the jacket of cable
 - 2_ Slide the Clamp braid sleeve over the braid.



- Remove the dielectric of cable
- 2_ Solder the <u>Center contact</u> onto the inner conductor with Joule effect soldering + Tool réf. R282.740.000 T° recommended : 280°C ±20°C
 - _ After soldering, clean the Center contact .



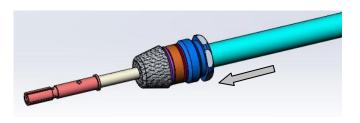




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_ Slide the <u>Back nut</u>, the <u>Washer</u> and the <u>Gasket</u> onto the <u>Clamp braid</u>.



- 1 Put the sub-assembly in the body
 - $\mathbf{2}$ _ Screw sub-assembly into the connector body with the adapted torque wrench .

Hold the connector with the open-end wrench 11/flats and apply the torque with torque wrench 11/flats.

