

## NOTES:

## MATERIALS:

- INSULATORS = VIRGIN WHITE TEFLON PER ASTM D1710, GRADE 1, TYPE I, CLASS "B".
   CRIMP SLEEVE = SEAMLESS LOWLEAD BRASS TUBE, ALLOY 330, SOFT ANNEAL TEMPER, .025/.060 GRAIN SIZE OR SEAMLESS COPPER TUBE PER ASTM B75, TYPE C12000, TEMPER: LIGHT ANNEAL 050 EXCEPT YIELD STRENGTH.
   ALL OTHER METAL PARTS = BRASS PER ASTM B16, ALLOY C36000, TEMPER H02.

## FINISHES:

- 1. CONTACT = GOLD PLATE PER ASTM B488-11, TYPE II, 50µin MIN, GRADE C, OVER 100 TO 200µin STRESS FREE SULFAMATE NICKEL PER AMS-QQ-N-290.

  2. ALL OTHER METAL PARTS = NICKEL PLATE PER AMS-QQ-N-290, CLASS 1, GRADE G, EXCEPT 100 TO 200µin THICK OVER 50 TO 100µin THICK COPPER PER AMS 2418.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON		DWN: DATE  D.N. 07/17/18  CHKD: DATE	Property of Radiall  This document cannot be reproduced or communicated to a third party without prior a RADIALL company written permission of RADIALL.		
DECIMAL ANGLE		C.E. 07/17/18	RIGHT ANGLE P.C.B. MOUNT		
		APVD: DATE	CABLE T	CABLE TERMINATION CRIMP TYPE	
		J.M. 07/17/18	FOR RG-178DS & SIMILAR CABLES		
REFERENCE:		MATERIALS & FINISHES:	SIZE FSCM NO.	DWG NO. REV	
ORIGINATED: D.N.		SEE NOTES	A 19505	8145-7521-005   ^	
DATE: 07/17/18			SCALE 4:1	THIRD ANGLE SHEET 1 OF 1	