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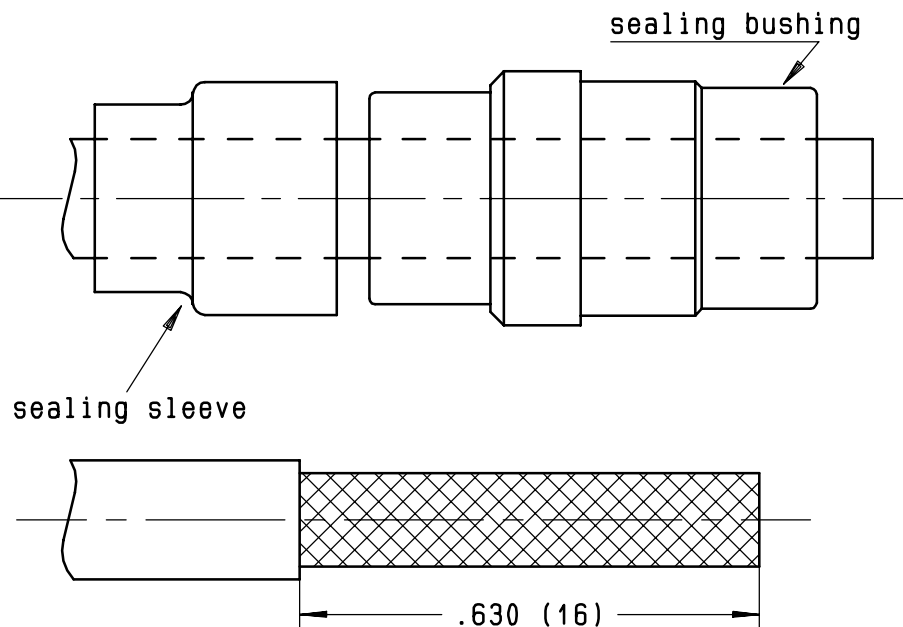
SIZE 5 AND 9 TRIAXIAL CONTACT WIRING INSTRUCTIONS FOR DMS2352, RGX179
,PAN 6595XM ,HS4863-1 ,HS4863-2 (Mc D. DOUGLAS) ,EPD 26467Q (RAYCHEM) CABLE

Issue:
23 MARCH 05

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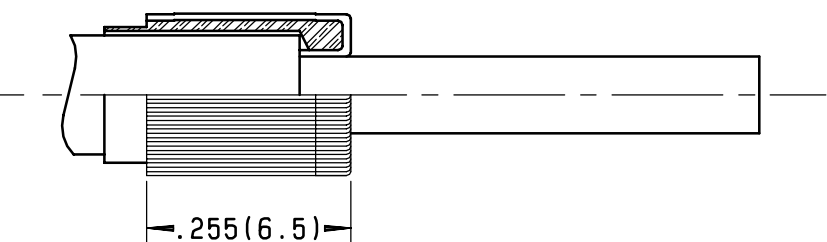
STEP 1/ TRIM CABLE JACKET AT DIMENSIONS SHOWN

NOTE: For environmental application , before stripping, slide sealing sleeve and sealing bushing over cable



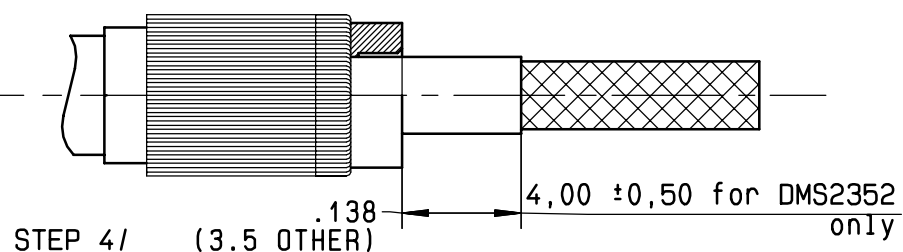
STEP 2/

SLIDE OUTER FERRULE OVER THE CABLE. COMB AND FOLD THE BRAID BACK OVER THE FERRULE. CUT BRAID AT DIMENSION SHOWN.



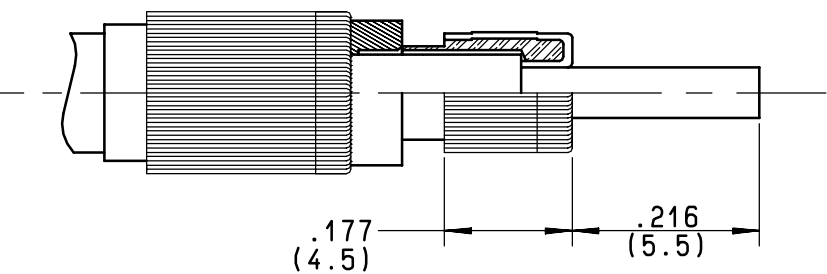
STEP 3/

SLIDE INSULATOR OVER THE CABLE. STRIP SECOND BRAID AT DIMENSION SHOWN.



STEP 4/

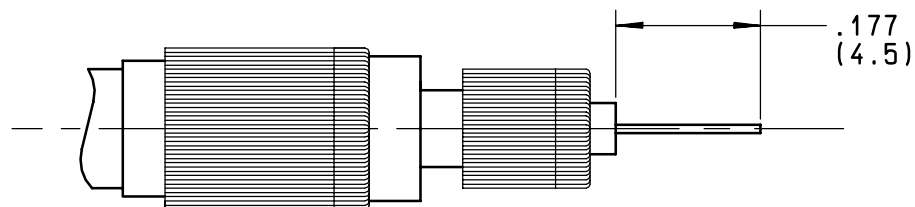
SLIDE INTERMEDIATE FERRULE OVER THE CABLE. COMB AND FOLD THE BRAID BACK OVER THE FERRULE. CUT BRAID AT DIMENSION SHOWN.



CUT DIELECTRIC AND CENTER CONDUCTOR AT DIMENSION SHOWN.

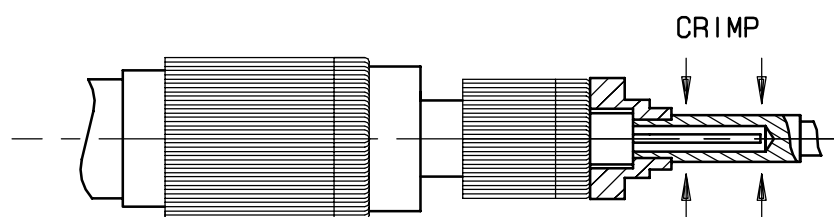
STEP 5/

STRIP CENTER CONDUCTOR AT DIMENSION SHOWN



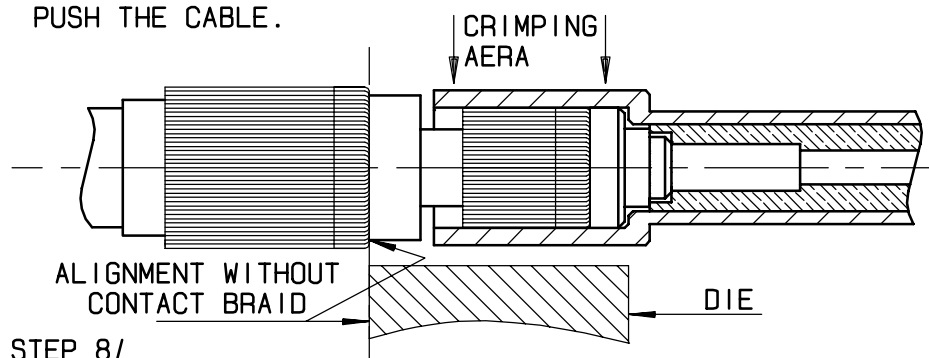
STEP 6/

PLACE CENTER CONTACT SUB-ASSEMBLY OVER CENTER CONDUCTOR AND CRIMP. CRIMPING TOOL M22520/2.01 (RADIAL 282281) WITH RADIAL POSITIONER 282576 SELECTOR POSITION N° 5.



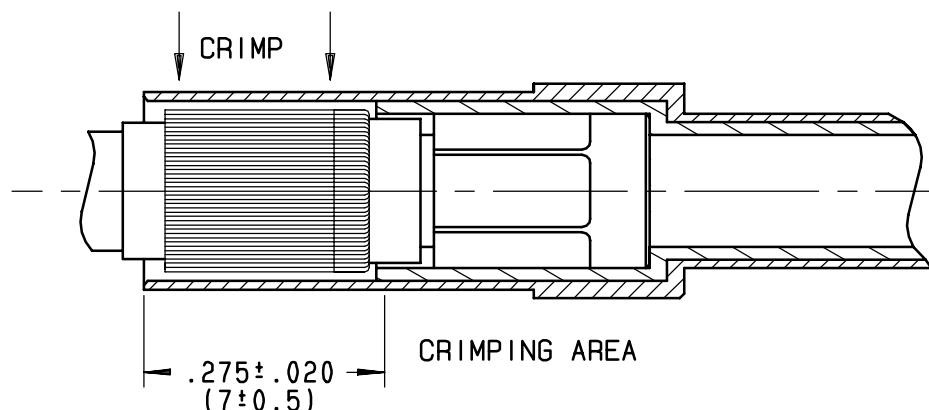
STEP 7/

INTRODUCE THIS SUB-ASSEMBLY INTERMEDIATE CONTACT AND CRIMP. CRIMPING TOOL M22520/5.01 (RADIAL 282293), DIE M22520/5.05 (RADIAL 282246) HEXAGONAL B (.178/FLAT). DURING CRIMPING PUSH THE CABLE.



STEP 8/

INTRODUCE THIS SUB-ASSEMBLY INTO OUTER CONTACT AND CRIMP. CRIMPING TOOL M 2520/5.01 DIE M22520/5.05 HEXAGONAL A (.213/FLATS) DURING CRIMPING PUSH THE CABLE.



DIMENSIONS: INCHES(MM)

This information is given as an indication. In the continual goal to improve our products, we reserve the right to make any modifications judged necessary.

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CREATION				
PEN: :				
NOM: JP MACARI	03/23/05	ADDED DMS2352 CABLE and 4.00+/-0.5	GOMBERT	LAHOREAU
DATE: 14/11/90	24/08/01	IN STEP7:CHANGE LOCATION DIE ADDED EPD26467Q RAYCHEM CABLE	GOMBERT	C.LAHOREAU
APPR.:	07/15/96	REDRAWN BY CAD;ADD CABLES DOUGLAS	CHAUVIN	GOMBERT
	Issue	Revisions	Name	Approved