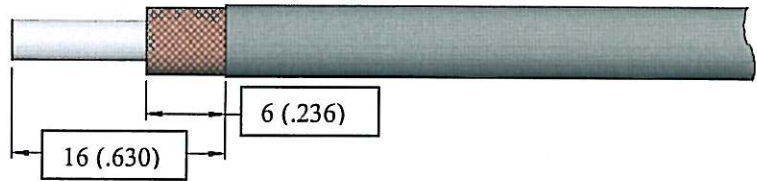
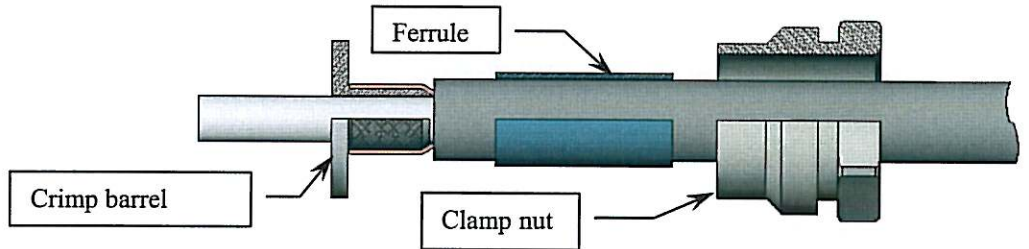


Strip cable Jacket to dimensions shown.



Slide nut and ferrule over the cable. Flare the braid. Slide crimp barrel over dielectric and place the braid on knurled area.

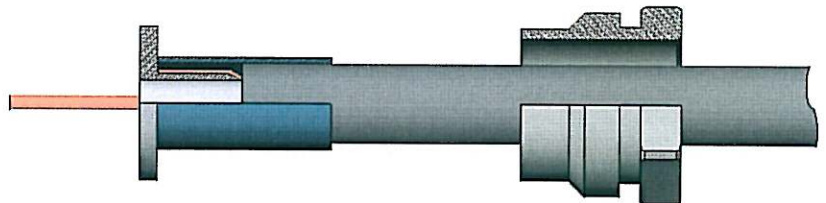


Slide ferrule over braid.

Crimp ferrule:

CABLE	CRIMPING TOOL	DIE
RG142	M22520/5-01	M22520/5-05 Hex. A or M22520/5-45 Hex. B
TIMES AA 6343		
ECS3C142B		
RG400		
ASNE0293XF		
TIMES AA 5888		
ECS 311601	M22520/5-13 Hex. A	

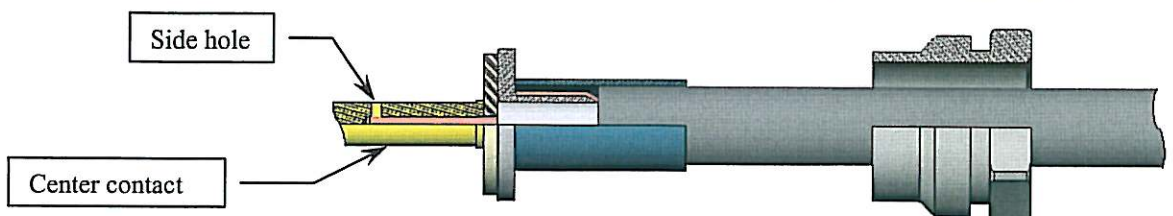
Trim dielectric.



Slide dielectric washer over centre conductor then centre contact (Check for centre conductor by the side hole.)

Sertir le contact central :

CABLE	CRIMPING TOOL / SELECTOR	POSITIONER / TURRET
RG142	M22520/1-01 selector 7	M22520/1-13 green
TIMES AA 6343		
ECS3C142B		
RG400		
ASNE0293XF		
TIMES AA 5888	M22520/1-01 selector 8	
ECS 311601		



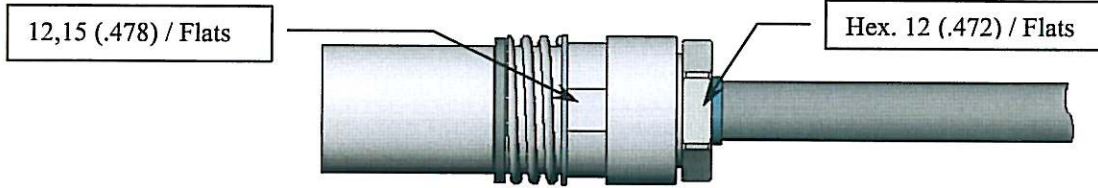
Series  
NSX T-CAS

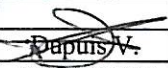
WIRING INSTRUCTIONS FOR #1 T-CAS COAX CONTACTS  
FOR ASNE0293XF, RG400, RG142, ECS 3C142B, ECS 311601, TIMES AA 6343  
AND TIMES AA 5888 CABLES

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Introduce the cable into the outer contact. Screw and tighten the clamp nut with 10-15 in.lbs torque (1,1 to 1,7 Nm).



<b>CREATION</b> NAME : / DATE : 12/01/1989 APPR. : /				
	17/01/2012	Redrawn	Legendre T.	
	<b>ISSUE</b>	<b>REVISIONS</b>	<b>NAME</b>	<b>APPROVED</b>