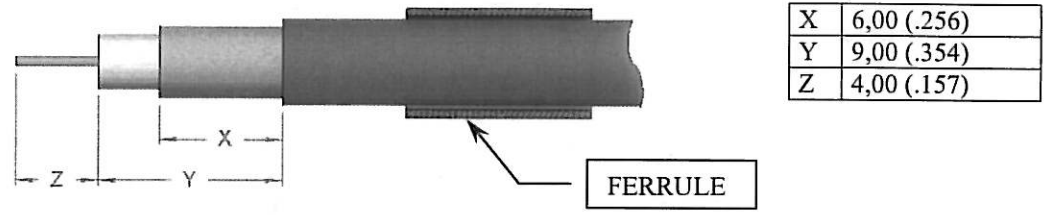
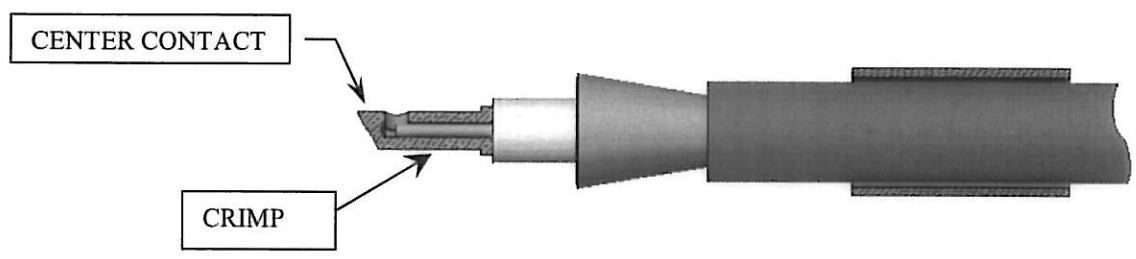


STEP 1/  
 IF NECESSARY, SLIDE SEALING BOOT OVER CABLE BEFORE STRIPING.  
 SLIDE FERRULE OVER THE CABLE  
 STRIP CABLE TO DIMENSIONS SHOWN ABOVE.

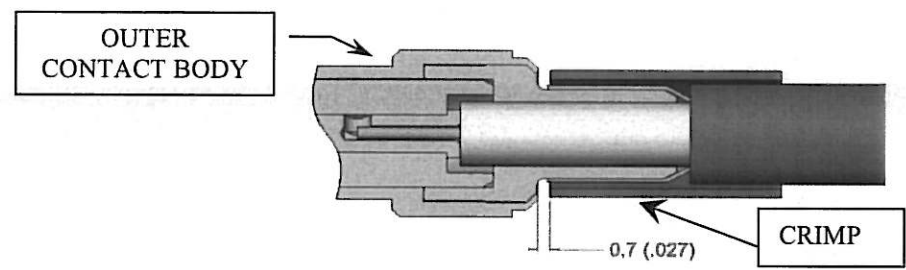


STEP 2/  
 SLIDE CENTER CONTACT BARREL OVER CABLE CONDUCTOR  
 CONTACT SHOULDER BUTTING AGAINST CABLE DIELECTRIC  
 CRIMP CENTER CONTACT USING :

CABLES	SELECTOR	CRIMPING TOOL	POSITIONER
RG58 and KX15	6	M22520/2_01(RADIALL 282281)	(RADIALL 282974 )
RG141 and BATT URM108	8		



STEP 3/  
 FLARE BRAID, INSERT CENTER CONTACT INTO THE OUTER CONTACT BODY.  
 PLACE BRAID OVER KNURLED PART OF OUTER CONTACT BODY.



STEP 4/  
 SLIDE FERRULE OVER BRAID UNTIL IT BUTTS AGAINST SHOULDER OF OUTER CONTACT BODY  
 CRIMP FERRULE USING :

CABLES	CRIMPING TOOL	DIE
RG58 ,KX15, RG141, and BATT URM108	M22520/5-01 (RADIALL 282293)	M22520/5-05 (RADIALL 282246 ) Hex. A (5,40 (.213))/FLATS

<b>CREATION</b> NAME : FALETTI DATE : 09/09/87 APPR. :	JUN 25, 08	ADDED BATT URM108 CABLE	MONDOT	BROCHET
	15/09/04	ADDED CABLES	GOMBERT	LAHOREAU
	ISSUE	REVISIONS	NAME	APPROVED