

STEP 1

- Slide the crimping ferrule onto the cable jacket.
- Strip cable to the dimensions given in figure 1.

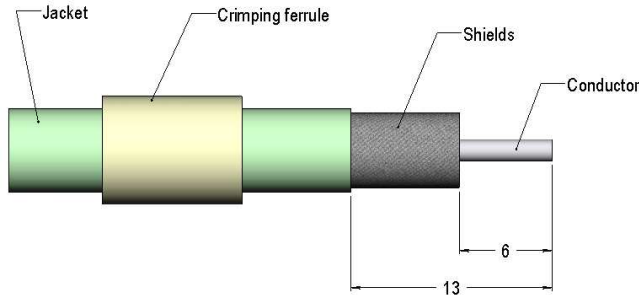


FIG 1

STEP 2

- Flare out the shield as shown in figure 2. Remove the metallic wrapped tape.
- Slide the inner contact over cable inner conductor until it butts against the dielectric. Ensure that the conductor is visible in the inspection hole.
- Crimp the center contact using M22520/1-01 crimp tool equipped with Radiall 282 581 016 positionner. Selector 8

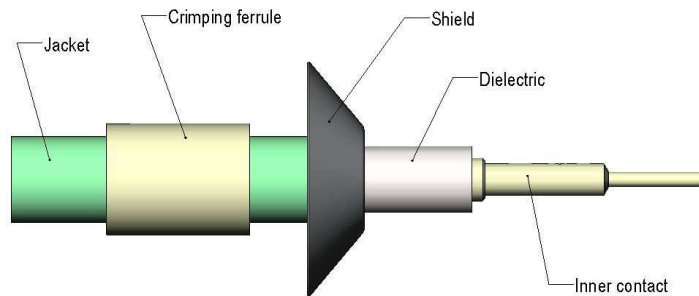


FIG 2

STEP 3

- Slide the outer contact body until it butts.
- Slide the crimping ferrule. Note: To easily slide the crimp ferrule, comb the shield.
- Crimp the ferrule using crimping tool M22520/5-01 and die M22520/5 – 07 or 13 or 19 or 59 Hex. 6.47 on flats
- Trim excess shield if necessary.

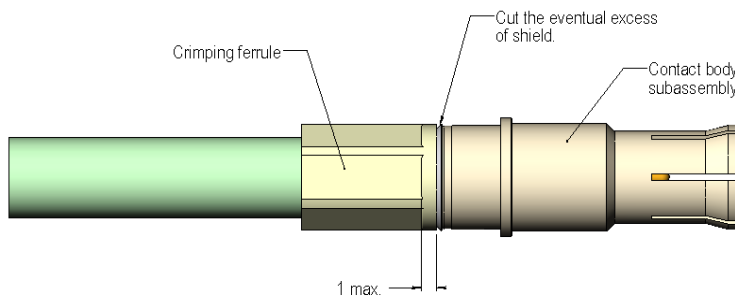


FIG 3

CREATION NAME: Perrin H. DATE : June 15, 2010 APPR. : Garcia L.	June 10, 2011	Information about wrapped tape modified on step 2	Perrin H.	Garcia L.
	Dec. 10, 2010	Note added on step 2 and 3	Perrin H.	Garcia L.
	ISSUE	REVISIONS	NAME	APPROVED