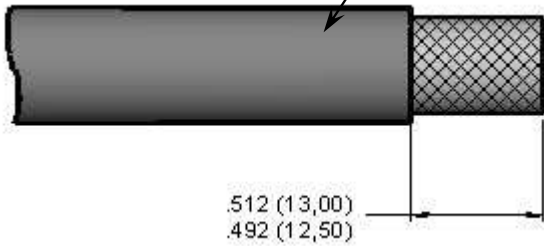
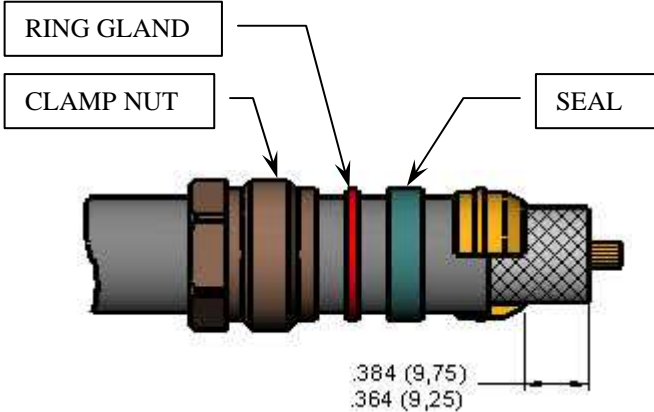
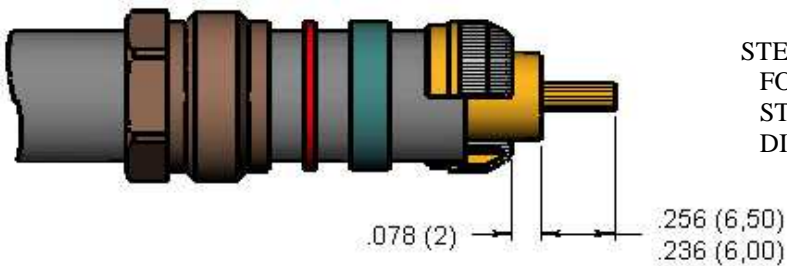
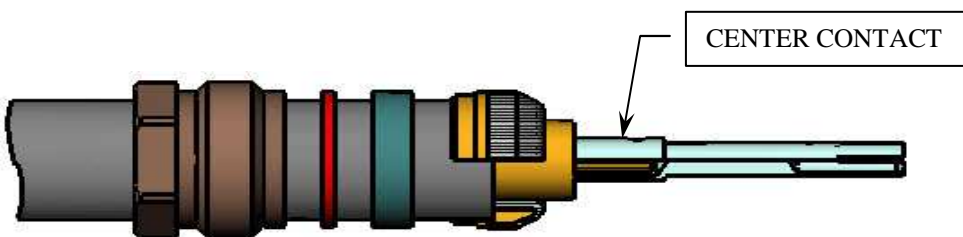


RG 225 OR RG 393 CABLE


STEP 1/
STRIP CABLE TO DIMENSIONS SHOWN ABOVE.

STEP 2/
SLIDE CLAMP NUT, RING GLAND, SEAL AND BRAID CLAMP OVER THE CABLE.
COMB BRAID UNTIL ALL STRANDS ARE STRAIGHT;
CUT BRAID TO DIMENSION SHOWN .

STEP 3/
FOLD BACK BRAID OVER BRAID CLAMP.
STRIP AND TRIM INNER CONDUCTOR AT
DIMENSION SHOWN.

STEP 4/
PLACE CENTER CONTACT OVER
INNER CONDUCTOR UNTIL
STOPS AGAINST DIELECTRIC.
SOLDER CENTER CONTACT.

STEP 5/
INTRODUCE CENTER CONTACT / ASSEMBLY INTO
OUTER CONTACT. OUTER CONTACT
SLIDE SEAL AND RING GLAND INTO OUTER CONTACT
SLIDE CLAMP NUT IN PLACE AND TIGHTEN WITH.
45 TO 55 INCH.POUND (52 TO 63 cm.daN) TORQUE

CREATION				
NAME : VALGRESY				
DATE : 12 March 2009				
APPR. : BROCHET				
ISSUE	REVISIONS	NAME	APPROVED	