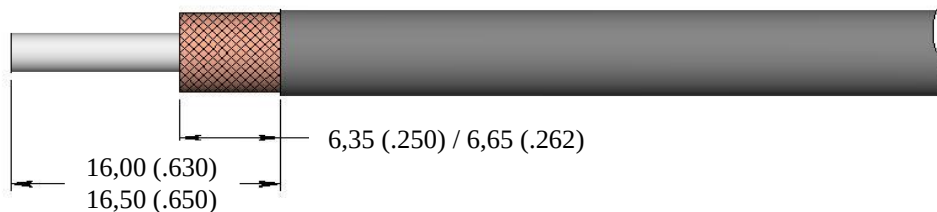
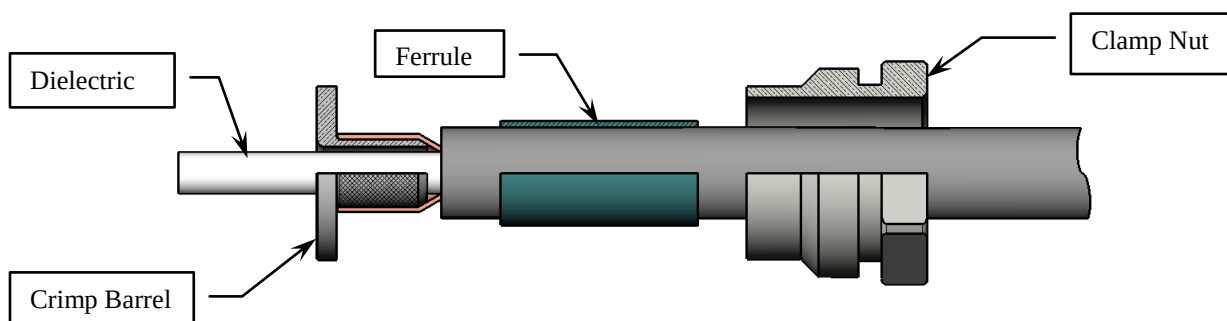


STEP 1 :
STRIP CABLE JACKET TO DIMENSIONS SHOWN

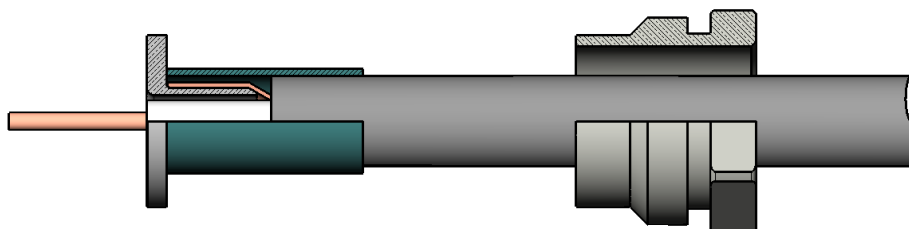


STEP 2 :
SLIDE CLAMP NUT AND FERRULE OVER THE CABLE
FLARE THE BRAID
CUT THE FLAT BRAID WITHOUT DAMAGING THE DIELECTRIC
SLIDE CRIMP BARREL OVER DIELECTRIC AND PLACE THE BRAID ON KNURLED AREA



STEP 3 :
SLIDE FERRULE OVER BRAID
CRIMP FERRULE USING :

CABLE	CRIMPING TOOL	DIE
TYCO FC28Z	M22520/5-01	M22520/5-37 HEX A



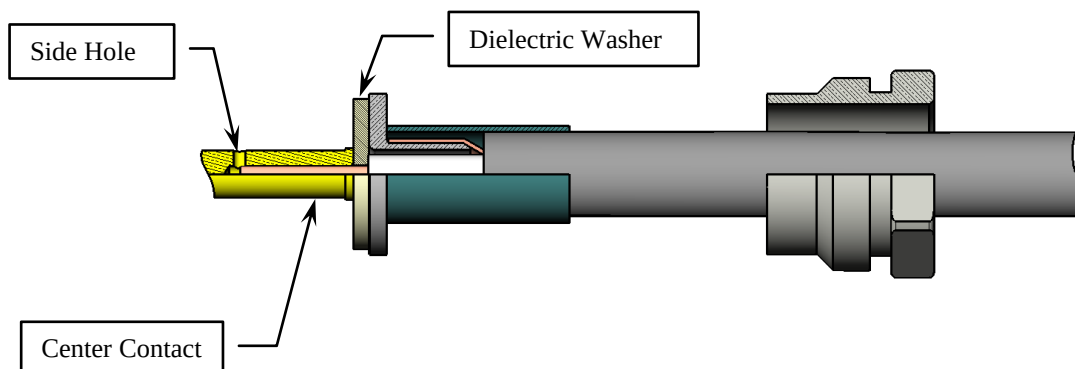
THEN TRIM DIELECTRIC

CREATION NAME : MACARI DATE : 20/09/05 APPR. : LEGENDRE MICT0100008EN				
	Apr. 22, 16	Add tolerances dimensions	BRANJONNEAU	LEGENDRE
	Nov. 26, 13	Added « cut the flat braid » in STEP 2	LEGENDRE	DUPUIS
	ISSUE	REVISIONS	NAME	APPROVED

STEP 4 :

SLIDE DIELECTRIC WASHER OVER CENTER CONDUCTOR
THEN CENTER CONTACT. CRIMP CENTER CONTACT USING :

CABLE	CRIMPING TOOL / SELECTOR	POSITIONER / TURRET
TYCO FC28Z	M22520/1-01 / SELECT 8	M22520/1-13 RED



STEP 5 :

INTRODUCE THE CABLE INTO THE OUTER CONTACT
SCREW AND TIGHTEN THE CLAMP NUT WITH
10-15 IN-LBS TORQUE

