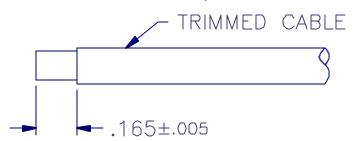


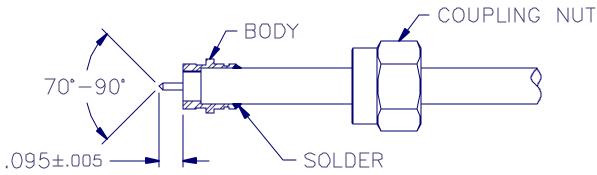
APPLIED ENGINEERING PRODUCTS

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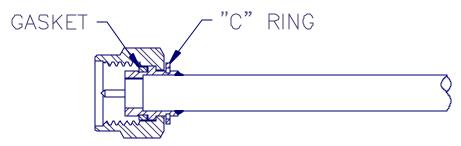
Assembly Instructions



- 1. TRIM CABLE JACKET AS SHOWN.
- 2. SLIDE COUPLING NUT ONTO CABLE, THREADS FORWARD.



- 3. INSERT CABLE INTO BODY UNTIL IT BOTTOMS. SOLDER CABLE JACKET TO CONNECTOR BODY, DO NOT DISTURB JOINT UNTIL IT HAS COOLED. CLEAN FLUX RESIDUE.
- 4. TRIM DIELECTRIC FLUSH TO BODY AND POINT CENTER CONDUCTOR AS SHOWN.



- 5. INSTALL GASKET ON FRONT FACE OF BODY.
- 6. SLIDE COUPLING NUT FORWARD AND SNAP ON "C" RING.

AIS-235-B102 REV. A

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