

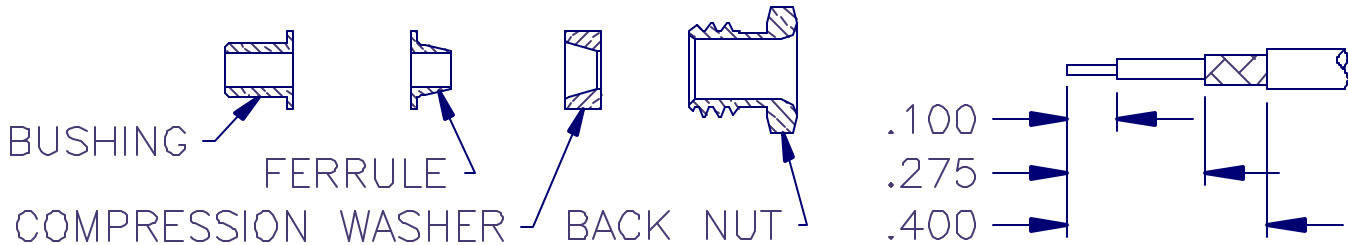


APPLIED ENGINEERING PRODUCTS

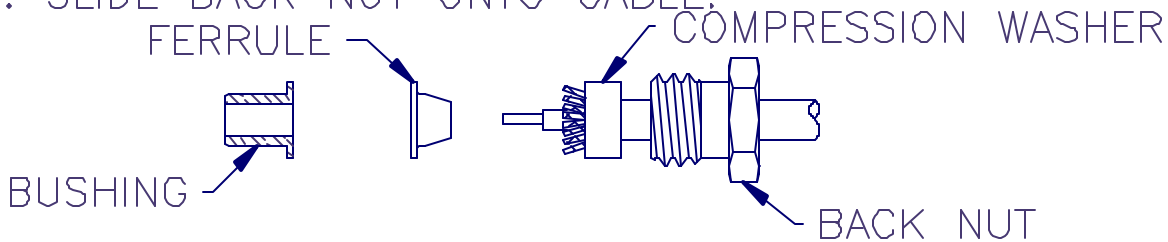
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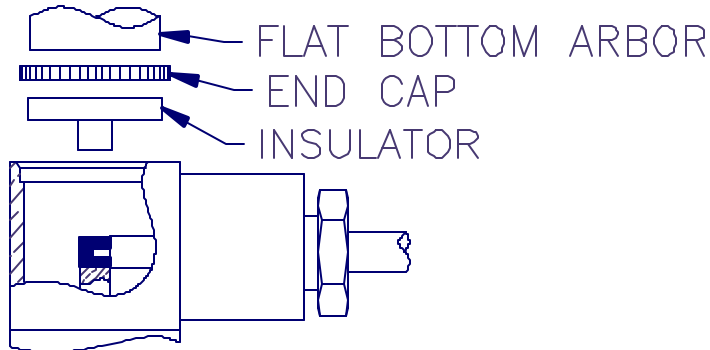
Assembly Instructions



1. TRIM CABLE AS SHOWN, TIN END OF CENTER CONDUCTOR.
2. SLIDE BACK NUT ONTO CABLE.



3. SLIDE COMPRESSION WASHER OVER BRAID UNTIL IT BOTTOMS ON CABLE JACKET. FAN OUT BRAID RADIALLY BY ROTATING THE CABLE DIELECTRIC.
4. SLIDE FERRULE ONTO CABLE, OVER DIELECTRIC AND UNDER BRAID. PUSH INTO WASHER UNTIL IT STOPS. IF NECESSARY TRIM EXCESS BRAID FLUSH WITH SURFACE OF WASHER AND FERRULE. SLIDE BUSHING OVER DIELECTRIC OR DROP INTO BODY.



5. INSERT CABLE ASSEMBLY INTO BODY AND TIGHTEN NUT WITH A TORQUE OF 140-150 INCH OUNCES.
6. SOLDER CENTER CONDUCTOR OF CABLE TO CONTACT.
7. PLACE INSULATOR AND END CAP INTO CONNECTOR BODY AS SHOWN AND USE A .185" DIAMETER FLAT BOTTOM ARBOR TO PRESS CAP INTO PLACE. CAP MUST BE BELOW BODY SURFACE TO SEAT PROPERLY.

AIS-047-4B REV. -